

# **Valves**





#### Quality and Know How, A Valve's Most Efficient Combination

Klaus Union is one of the leading manufacturers of valves and pumps specially designed for the chemical industrial market. The professional production capability acquired over more than 40 years, a sophisticated and state-of-the-art fabrication process provide an excellent basis for finding optimum solutions to any special problems versatile response to any specific requirement imposed by the user. Valve and pump units supplied by Klaus Union are of superior quality and come up to the highest standard. They contribute to appreciably enhance both performance and safety of your installation and, besides they cut pollution to the benefit of environment and mankind. Klaus Union: We set the standard for valves.



#### **Quality Assurance**

It is the policy of Klaus Union to achieve adequate quality assurance for the manufacture of all products to ensure they comply with contractual requirements. All subsuppliers are totally committed to assure and achieve the contractual requirements through vigorous implementation of the quality assurance program. All purchased material is repeatedly inspected for conformity on receipt and after assembly.

The quality assurance system established according to latest state-of-the-art principles fully complies with the requirements specified in international codes and regulations.

A quality assurance system that has been verified and certified warrants that the requirements imposed by you are fully complied with.



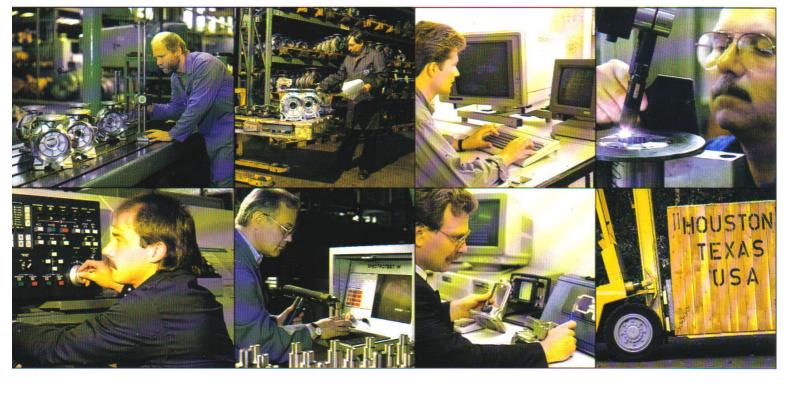
#### sealex – The Safety System – Perfectly Seals Aggressive, Explosive and Toxic Fluids

High safety demands are put on valves conveying highly dangerous fluids. In addition to their normal application, the valves must prove their safe and reliable operation even under adverse and extreme conditions, all by maintaining the perfectly sealed condition for a very long period of time.

Is this a stringent requirement? Valves and pumps manufactured and supplied by Klaus Union under the tradename *sealex* 

incorporate this safety. During all stages of manufacture they are all subjected to regular quality control tests and have to pass stringent examinations by our own quality assurance department. Valves that have passed all of these tests and examinations are of superior quality and provide an exceptionally safe operation and reliability. This safety is not only in compliance with German and international codes and standards, but has also been attested in test certificates issued by TÜV (HPO, WO).

In addition to all types of steel and stainless steel used for the fabrication of first class quality Klaus Union valves there is a wide choice of materials including but not limited to: nickel, monel, hastelloy, and titanium. Highly advanced production machines and procedures are available allowing economic fabrication of our products in series or custom designed. Hence, Klaus Union can supply and deliver any valve system in strict compliance with any specific requirement.



#### Valves – Engineered by Klaus Union Advanced Concept Operating Successfully in Installations – World-wide.

Research and development work continually made by Klaus Union focussing at an advanced technology of environmental compatibility has resulted in a product range that warrants safe and reliable operation in compliance with virtually all and any requirements.

In addition to the products listed in this leaflet, Klaus Union can assist you in resolving any of your special problems. Contact us for any further particulars you may require.

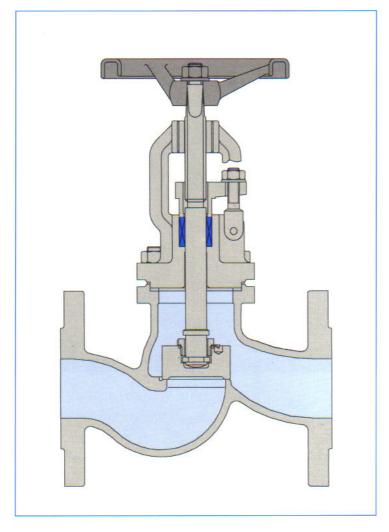
### **Quality Approvals**

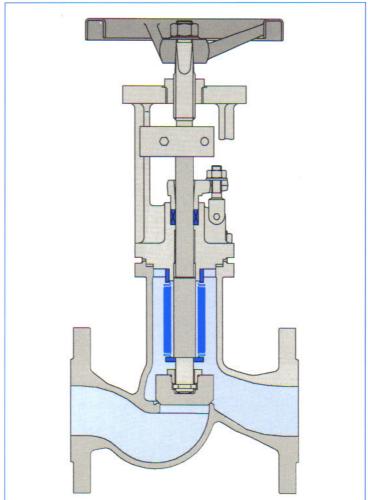
ISO 9001/EN 29001/	
BS 5750 Part 1	

- To "TRB 801, No. 45, Section 7.5 for valves of class B"
- Instruction "AD-HPO"
- Instruction "AD-WO/- TRD 100/ TRD 201"
- Component examination and test (TÜV) for gate valves and globe valves
- Certified to "TA-Luft" for body tightness
- Certified to "TA-Luft" for spring loaded stuffing boxes

#### Table of contents

Globe valves, stuffing box, DIN	4
Globe valves, bellow sealed, DIN	4
Globe valves, bellow sealed, ANSI	5
Globe valves, y-type, bellow sealed, DIN	5
Relief valves, bellow sealed	6
Control valves	6
Gate valves, DIN	7
Swing check valves, DIN	8
Strainers	8
Check valves	9
Sight glasses	9
Special constructions	10
Check-list for valve inquiries	11





Globe valves to DIN 3356 stuffing box

sealex Globe valves, bellow sealed to DIN 3356 PN 10 up to PN 160

- globe valve, straight seat type flanges to DIN 2501
- outside screw and yoke
- rising handwheel
- rising stem
- stuffing box

DN 15 - 300, PN 10 - 40 DN 15 - 250, PN 63 - 100 DN 15 - 150, PN 160

#### Standard materials:

1.0619 G-X6CrNiMo1810 1.4408

#### **Optional features:**

heating jacket extended bonnet disc with PTFE seal conical plug throttle type plug indicator stellite seat buttwelded spring loaded stuffing box

#### **Optional materials:**

high temperature cast steel low temperature cast steel special alloys

- globe valve, straight seat type
- flanges to DIN 2501
- two-piece stem
- rising stem
- rising handwheel
- indicator
- secondary seal
- yoke with flange to DIN/ISO 5210

DN 15-300, PN 10-40 DN 15 - 200, PN 63 - 100 DN 15 - 100, PN 160

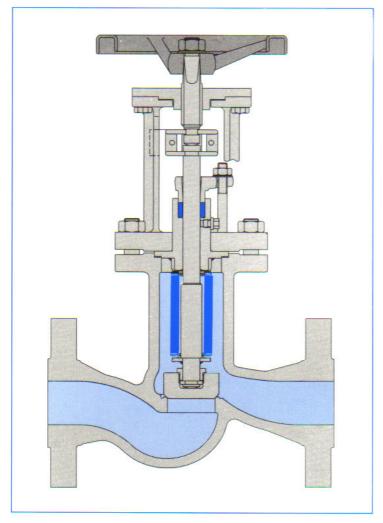
#### Standard materials:

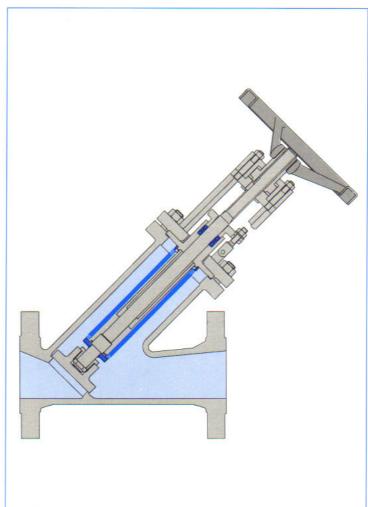
GS-C25 1.0619 G-X6CrNiMo1810 1.4408

#### **Optional features:**

heating jacket extended bonnet conical plug throttle type plug stellite seat buttwelded welded body and bonnet

#### Optional materials:





Globe valves, bellow sealed to ANSI B 16.5 and B 16.10 150 and 300lb

sealex Globe valves, bellow sealed to DIN 3356 PN 10 up to PN 160

- globe valve, straight seat type
- flanges to ANSI B 16.5
- two-piece stem
- rising stem
- rising handwheel
- indicator
- secondary seal

DN 1/2" - 12", 150 lb DN 1/2" - 12", 300 lb

#### Standard materials:

A216 WCB A352 LCB

#### **Optional features:**

heating jacket disc with PTFE seal conical plug stellite seat buttwelded

#### Optional materials:

CrNi cast steel special alloys

- globe valve, y-typeflanges to DIN 2501
- rising stem
- non-rising handwheel
- secondary seal

DN 15 - 300, PN 10 - 40 DN 15 - 200, PN 63 - 100 DN 15 - 100, PN 160

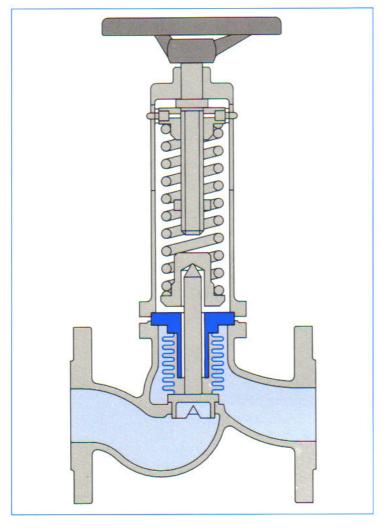
#### Standard materials:

1.0619 1.4408 G-X6CrNiMo1810

#### **Optional features:**

heating jacket conical plug stellite seat buttwelded welded body and bonnet

#### Optional materials:





Relief valves, bellow sealed

**Control valves** stuffing box

- independent from counterpressure
- straight seat typeflanges to DIN 2501
- bellow sealed
- spring loaded
- adjustable by handwheel
- non-rising stem
- top-guided V-port

DN 15 - 150, PN 40

Range of selection (bar): 1,0 ... 2,5 2,5 ... 6,0 6,0 ... 10,0 10,0 ... 16,0

16,0 ... 22,0

22,0 ... 30,0

30,0 ... 40,0

#### Standard materials:

1.0619 GS-C25 G-X6CrNiMo1810 1.4408

#### **Optional features:**

heating jacket buttwelded stellite seat spring pipe

#### **Optional materials:**

special alloys

#### Single seat type:

DN 15 - 200, PN 10 - 40 DN 15 - 100, PN 63 - 160

#### Double seat type:

DN 50 - 300, PN 10 - 40 DN 50 - 200, PN 63 - 160

- flanges to DIN 2501
- pneumatic diaphragm actuator
- operating action reversible
- mechanic travel indicator
- stuffing box
- test curve linear or equal percentage type

#### Standard materials:

G-X6CrNi189 1.4308 G-X6CrNiMo1810 1.4408

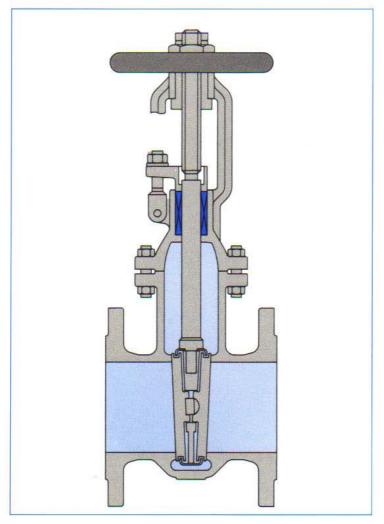
#### **Optional features:**

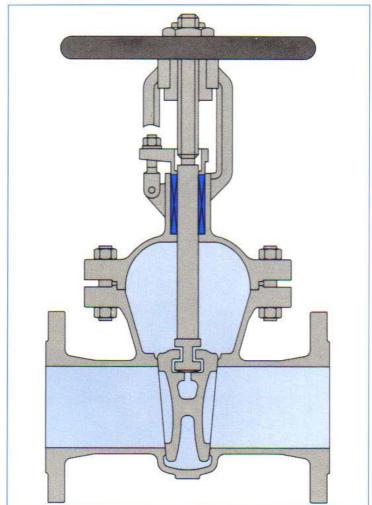
stellite seat heating jacket extended bonnet bellow sealed

#### Optional equipment:

pneumatic or electro-pneumatic positioner handwheel

#### Optional materials:





Gate valves to DIN 3352 stuffing box Gate valves to DIN 3352 stuffing box

- flat shaped body (isomorphous series)
- double disc
- langes to DIN 2501
- outside screw and yoke
- non-rising handwheel
- rising stem

DN 50 - 150, PN 10 DN 200 - 300, PN 6 DN 350 - 500, PN 4 DN 600, PN 2.5

#### Standard materials:

G-X6CrNiMo1810 1.4408

#### **Optional features:**

stellite seat

#### Optional materials:

special alloys

- gate valve with flexible wedge or double disc
- flanges to DIN 2501
- outside screw and yoke
- non-rising handwheel
- rising stem

DN 50 - 600, PN 10 - 25 DN 50 - 500, PN 40 - 63 DN 50 - 200, PN 100 - 160

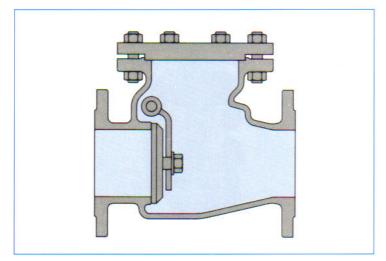
#### Standard materials:

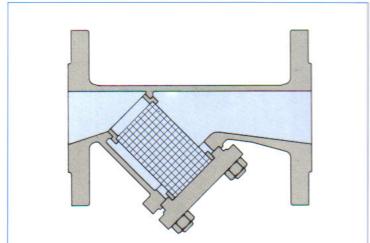
GS-C25 1.0619 GX6CrNiMo1810 1.4408

#### **Optional features:**

extended bonnet heating jacket buttwelded spring loaded stuffing box stellite seat electric acuator piston actuator

#### Optional materials:





# Swing check valves to DIN

- inside hinge or
- with lever and weight
- flanges to DIN 2501
- damping device (special design)

DN 40 - 600, PN 10 - 40 DN 40 - 400, PN 63 - 100 DN 40 - 300, PN 160 - 320

#### Standard materials:

GS-C25 1.0619 G-X6CrNiMo1810 1.4408

#### **Optional features:**

heating jacket disc with PTFE seal stellite seat buttwelded

#### **Optional materials:**

high temperature cast steel low temperature cast steel special alloys

## Strainers

y-type

• flanges to DIN 2501

removable basket

DN 15 - 300, PN 10 - 40 DN 15 - 250, PN 63 -100 DN 15 - 150, PN 160

#### Mesh size:

up to DN 500.5	mm
DN 65 - DN 1501.0	mm (
from DN 2001.5	mm

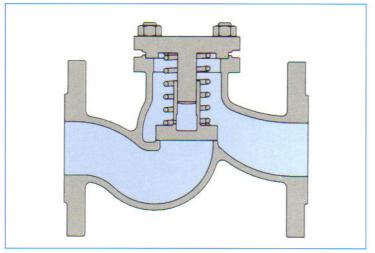
#### Standard materials:

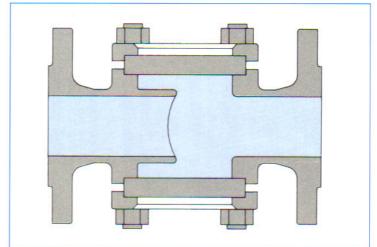
GS-C25 1.0619 G-X6CrNiMo1810 1.4408

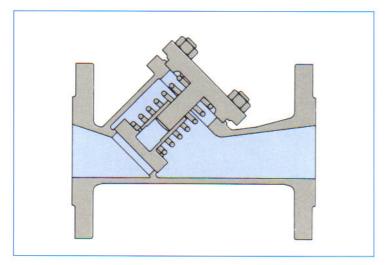
#### **Optional features:**

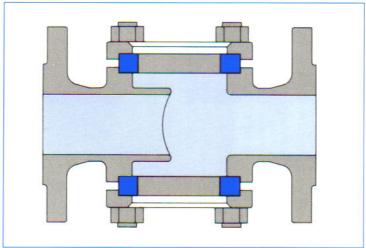
heating jacket buttwelded

#### Optional materials:









#### **Check valves**

Sight glasses to DIN 3237, part 1

- straight seat type or y-typeflanges to DIN 2501
- spring loaded

DN 15 - 300, PN 10 - 40 DN 15 - 250, PN 63 - 100 DN 15 - 100, PN 160

#### Standard materials:

1.0619 GS-C25 G-X6CrNi 189 1.4308 GX6CrNiMo1810 1.4408

#### **Optional features:**

heating jacket closing by hand possible stellite seat

- straight passage with borosilicate glasses to DIN 7080
- flanges to DIN 2501

DN 15 - 200, PN 10 - 40

#### Standard materials:

1.0619 G-X6CrNiMo1810 1.4408

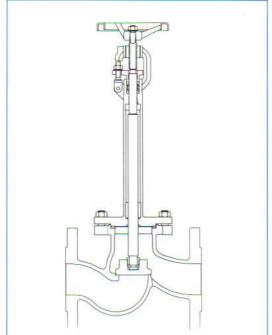
#### Optional features:

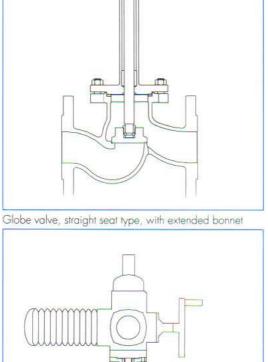
heating jacket double glasses glasses melted in a metal ring

### **Optional materials:**

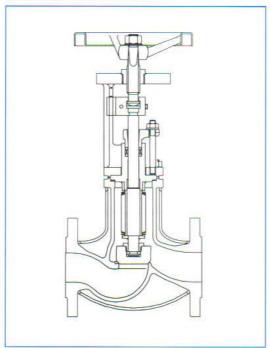
special alloys

# Special constructions

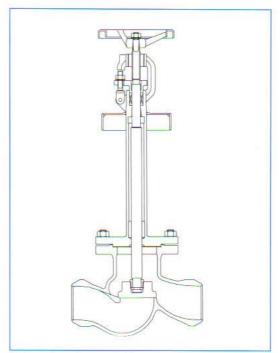




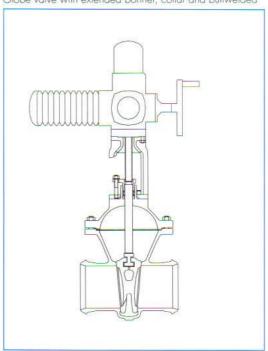
Gate valve with electric actuator



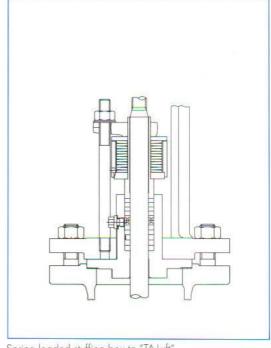
Globe valve, bellow sealed, with heating jacket



Globe valve with extended bonnet, collar and buttwelded



Gate valve with electric actuator and buttwelded



Spring loaded stuffing box to "TA-Luft"



# Check-list for valve inquiries

Technical Data:		
Service temperature		
Operating pressure	bar/psi	
Liquid / Density		
Nominal diameter	DN/in.	
Nominal pressure	PN/lbs	
Drive hand / pneumatic / electric		
Explosion protection class		
* Input pressure	bar/psi	
* Output pressure	bar/psi	
* Difference pressure	bar/psi	
* Max. / min. flow rate (Nm³/h) or	gpm	
* Open / close rating		
DIN / ANSI		
Body material		
Flanged / buttwelded		
Valve type:		
Valve / stuffing box / bellow sealed		
Gate valve / stuffing box		
Check valve / swing or lift type		
Control valve / double or single seat		
applicable with control valves only.		

Blumenfeldstraße 18 D-44795 Bochum

Postfach 10 13 49 D-447 13 Bochum

Tel. (02 34) 45 95-0 Fax (02 34) 43 23 87

http://www.klaus-union.de

